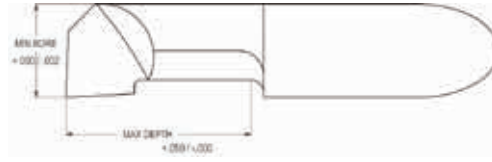


## Grooving - Quick Change



### Carbide Quick Change Grooving Bars

Groove Width	Minimum Bore	Offset	Max. Depth	Shank Length	Quick Change Shank ø	Uncoated Part#	AlTiN Coated Part #
.018	.185	.060	.200	.90	3/16	<a href="#">RQG427000</a>	<a href="#">RQG427000A</a>
	.185	.060	.300	.90	3/16	<a href="#">RQG427005</a>	<a href="#">RQG427005A</a>
	.185	.060	.400	1.10	3/16	<a href="#">RQG427010</a>	<a href="#">RQG427010A</a>
	.185	.060	.500	1.10	3/16	<a href="#">RQG427015</a>	<a href="#">RQG427015A</a>
	.185	.060	.600	1.30	3/16	<a href="#">RQG427020</a>	<a href="#">RQG427020A</a>
	.185	.060	.700	1.30	3/16	<a href="#">RQG427025</a>	<a href="#">RQG427025A</a>
.029	.185	.060	.200	.90	3/16	<a href="#">RQG427030</a>	<a href="#">RQG427030A</a>
	.185	.060	.300	.90	3/16	<a href="#">RQG427035</a>	<a href="#">RQG427035A</a>
	.185	.060	.400	1.10	3/16	<a href="#">RQG427040</a>	<a href="#">RQG427040A</a>
	.185	.060	.500	1.10	3/16	<a href="#">RQG427045</a>	<a href="#">RQG427045A</a>
	.185	.060	.600	1.30	3/16	<a href="#">RQG427050</a>	<a href="#">RQG427050A</a>
	.185	.060	.700	1.30	3/16	<a href="#">RQG427055</a>	<a href="#">RQG427055A</a>
.032	.185	.060	.200	.90	3/16	<a href="#">RQG427060</a>	<a href="#">RQG427060A</a>
	.185	.060	.300	.90	3/16	<a href="#">RQG427065</a>	<a href="#">RQG427065A</a>
	.185	.060	.400	1.10	3/16	<a href="#">RQG427070</a>	<a href="#">RQG427070A</a>
	.185	.060	.500	1.10	3/16	<a href="#">RQG427075</a>	<a href="#">RQG427075A</a>
	.185	.060	.600	1.30	3/16	<a href="#">RQG427080</a>	<a href="#">RQG427080A</a>
	.185	.060	.700	1.30	3/16	<a href="#">RQG427085</a>	<a href="#">RQG427085A</a>
.033	.185	.060	.200	.90	3/16	<a href="#">RQG427090</a>	<a href="#">RQG427090A</a>
	.185	.060	.300	.90	3/16	<a href="#">RQG427095</a>	<a href="#">RQG427095A</a>
	.185	.060	.400	1.10	3/16	<a href="#">RQG427100</a>	<a href="#">RQG427100A</a>
	.185	.060	.500	1.10	3/16	<a href="#">RQG427105</a>	<a href="#">RQG427105A</a>
	.185	.060	.600	1.30	3/16	<a href="#">RQG427110</a>	<a href="#">RQG427110A</a>
	.185	.060	.700	1.30	3/16	<a href="#">RQG427115</a>	<a href="#">RQG427115A</a>
.039	.185	.060	.200	.90	3/16	<a href="#">RQG427120</a>	<a href="#">RQG427120A</a>
	.185	.060	.300	.90	3/16	<a href="#">RQG427125</a>	<a href="#">RQG427125A</a>
	.185	.060	.400	1.10	3/16	<a href="#">RQG427130</a>	<a href="#">RQG427130A</a>
	.185	.060	.500	1.10	3/16	<a href="#">RQG427135</a>	<a href="#">RQG427135A</a>
	.185	.060	.600	1.30	3/16	<a href="#">RQG427140</a>	<a href="#">RQG427140A</a>
	.185	.060	.700	1.30	3/16	<a href="#">RQG427145</a>	<a href="#">RQG427145A</a>
.040	.185	.060	.200	.90	3/16	<a href="#">RQG427150</a>	<a href="#">RQG427150A</a>
	.185	.060	.300	.90	3/16	<a href="#">RQG427155</a>	<a href="#">RQG427155A</a>
	.185	.060	.400	1.10	3/16	<a href="#">RQG427160</a>	<a href="#">RQG427160A</a>
	.185	.060	.500	1.10	3/16	<a href="#">RQG427165</a>	<a href="#">RQG427165A</a>
	.185	.060	.600	1.30	3/16	<a href="#">RQG427170</a>	<a href="#">RQG427170A</a>
	.185	.060	.700	1.30	3/16	<a href="#">RQG427175</a>	<a href="#">RQG427175A</a>

Must be used with quick change bar toolholders on [page 499](#).



Speeds, feeds and tech info pages 544-545.